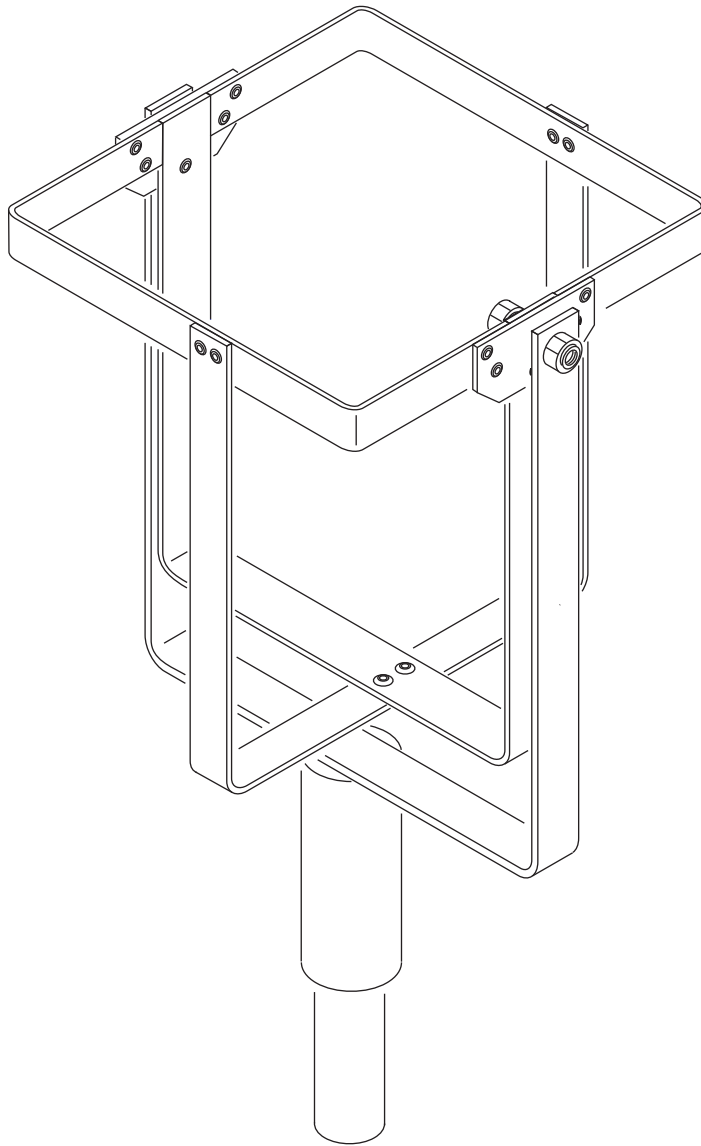


SCBC San Clemente Lifter Assembly



Hardware Requirements

Materials Needed:

Aluminum Bar Stock - 4 foot Lengths

- (2) 1/8" x 3/4"
- (1) 3/16" x 3/4"

Aluminum Flat Stock - for Support Plates

- Pop-Rivets
- Bolts
- Washers
- Lock Washers
- Nuts
- Nut

PVC

- 1" O.D. Sched. 40 Cap
- 1" O.D. Sched. 40 Pipe section
11 inches long.

- PVC Cleaner
- PVC Cement


Tools required:

Flat Blade Screw Driver 


Pliers 

Locking Vice-Grips 

Hammer 

Electric Drill Motor 

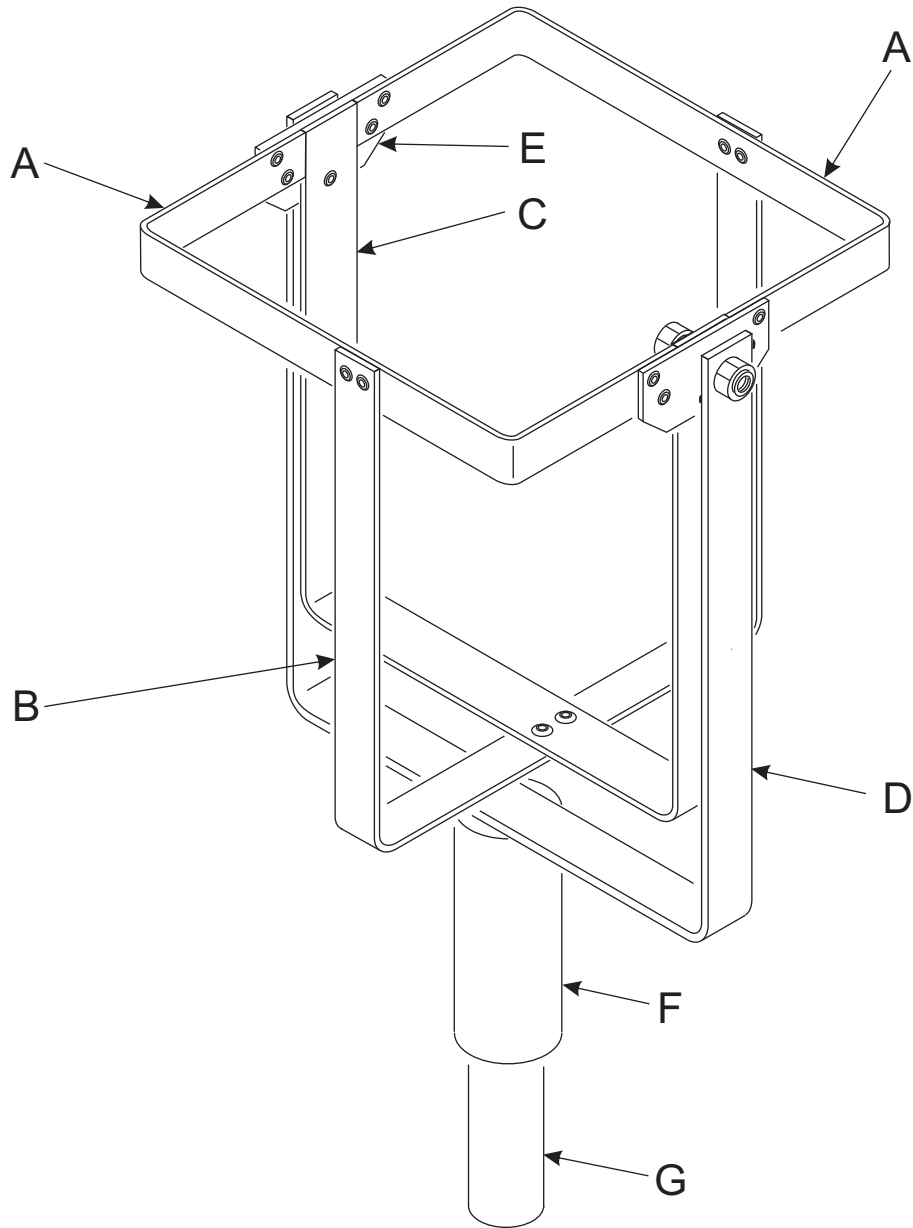
Center Punch 

Pop-Rivet Tool 

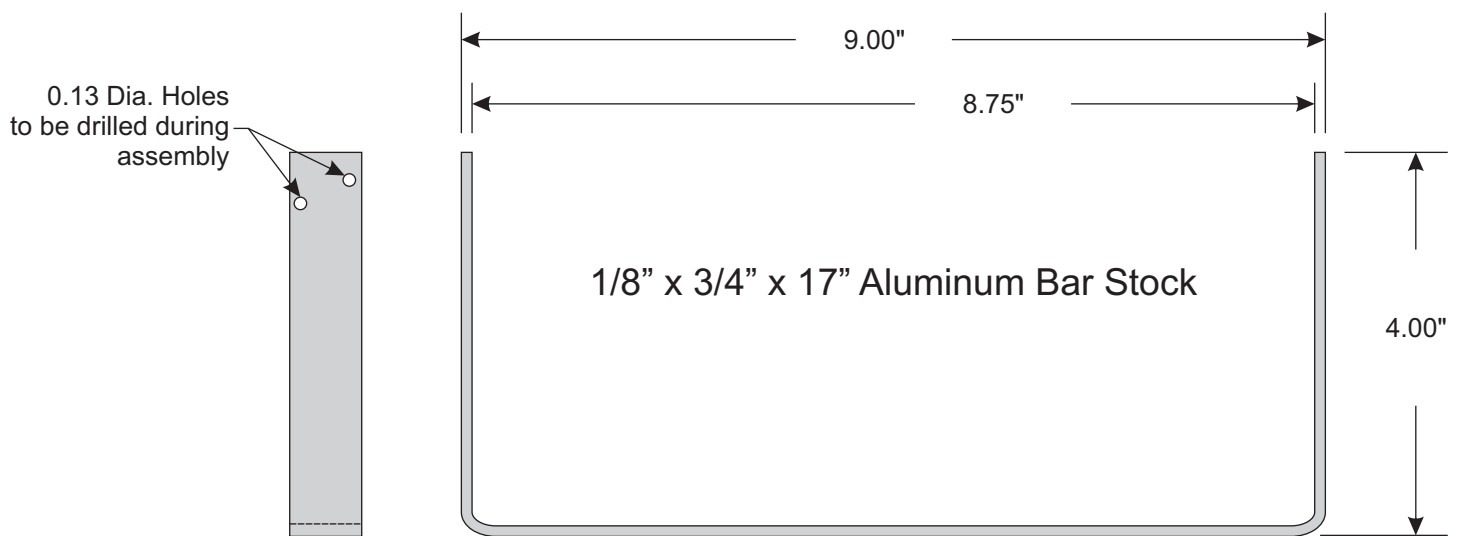
Sand Paper

Assortment of Metal Drill Bits

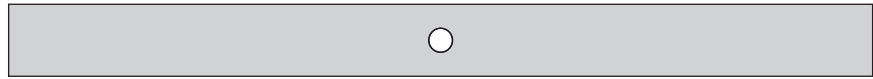
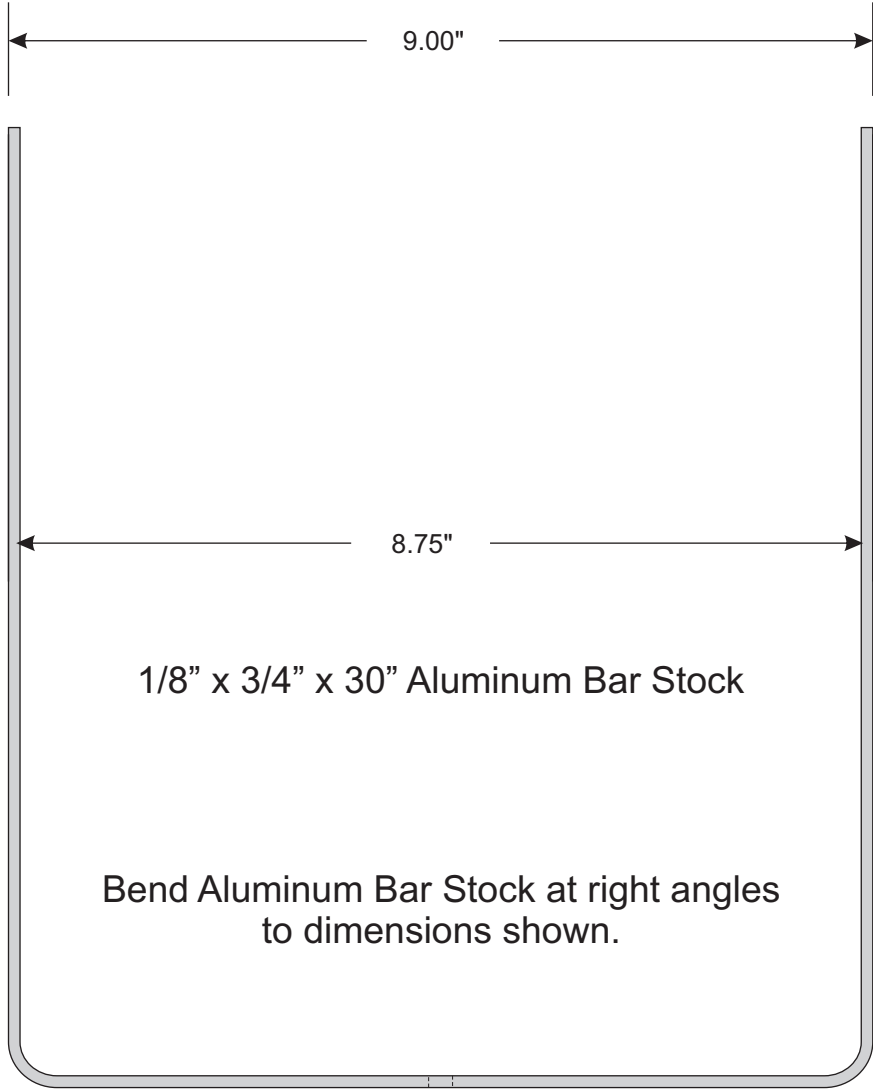
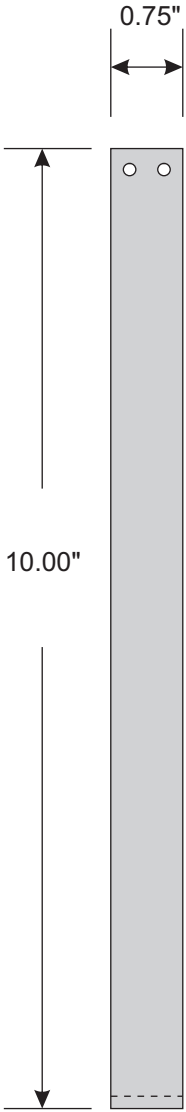
Part Identification and Location

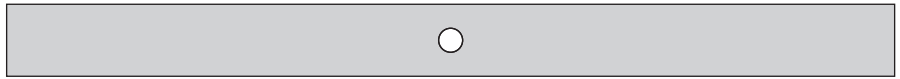
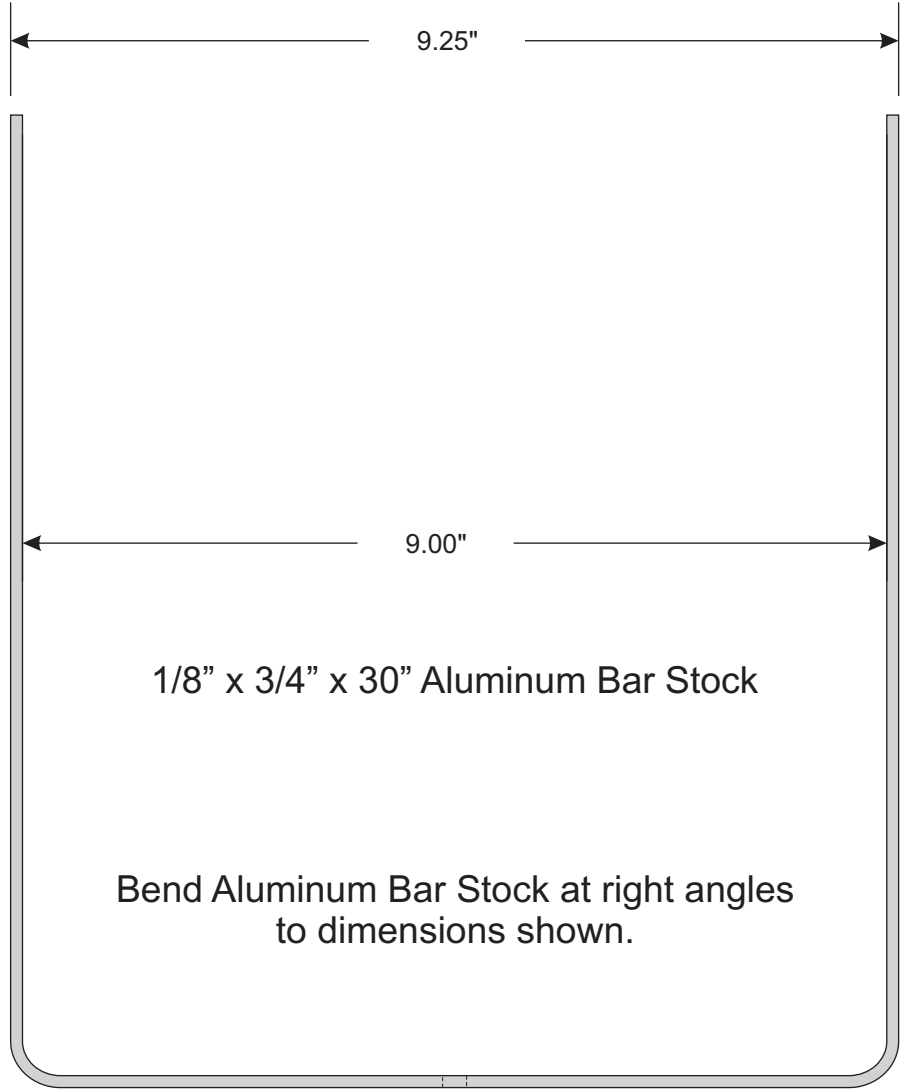
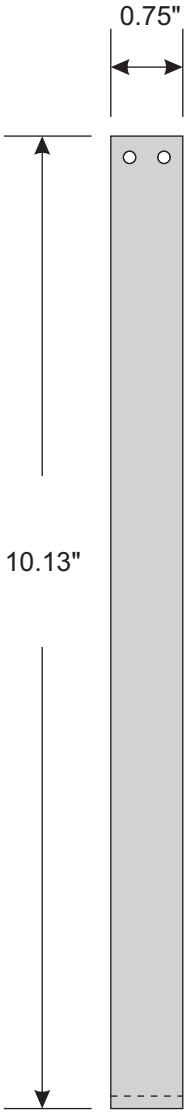


Strap Forming

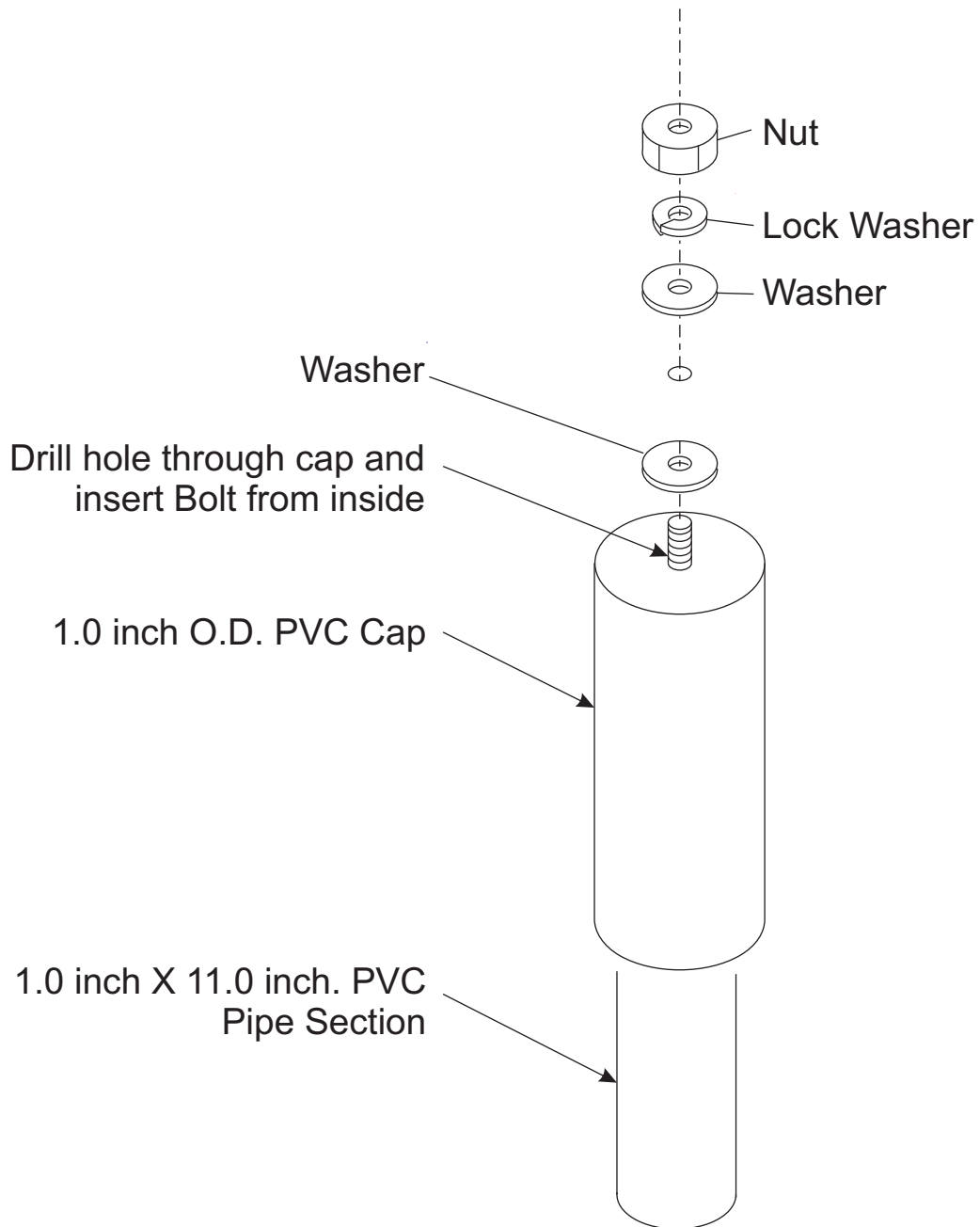


Bend Aluminum Bar Stock at right angles
to dimensions shown.

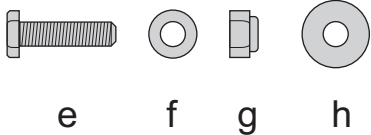




Lifter Assembly



Hardware



Part	Description	Qty
e:	Bolt-1/4" x 1"	3
f:	Washer - 5/16" Dia.	10
g:	Castle Nut - 1/4 "	3
h:	Washer - .3/8" Dia.	1

Support Plate

